

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently amended) A blocking apparatus comprising:
a block to which a work piece can be fixed;
a blocking pin;
a block head, wherein each of the block head, the block and blocking pin is configured such that the block and blocking pin can be interchangeably coupled to the block head;
a work-piece holder having a recess formed therein for receiving ~~a~~the work-piece, said work-piece holder capable of being engaged by said blocking pin; and
a seat stage having a surface for engaging at least one portion of said work-piece holder, ~~said surface enabling such that said work-piece holder to flexibly position can be repositioned on said seat stage after~~as said work-piece holder is engaged by said blocking pin.
2. (Currently amended) The apparatus of claim 1, wherein said work-piece holder is configured to automatically self-aligns self-align on said seat stage ~~after~~as said work-piece holder is engaged by said blocking pin.
3. (Original) The apparatus of claim 1, wherein said surface includes a chamber for interfacing with said at least one portion of said work-piece holder.
4. (Currently amended) The apparatus of claim 1, wherein said work-piece holder includes an air-space that ~~enable~~ enables regulating air-pressure inside said work-piece holder.

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5. (Original) The apparatus of claim 1, wherein said work-piece is an unprocessed lens.
6. (Currently amended) The apparatus of claim 1, wherein said block is movable ~~in an axis~~
along a vertical axis to said blocking apparatus when the block is coupled to the block head.
7. (Currently amended) The apparatus of claim 1, wherein said work-piece holder is
movable ~~in an axis~~ along a horizontal plane to said blocking apparatus.
8. (Original) The apparatus of claim 1, further comprising a controlling mechanism for
controlling a movement of said blocking pin.
9. (Original) The apparatus of claim 1, further comprising one or more fastening
mechanisms for fastening said work-piece holder on said seat stage.